



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7341
Job Sheet 210147



Part No: 647.7341

Job Qty: 1 pcs

Part Name: EC135 Wiper Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/27/20

Job Tracking No:

Due Date: 6/2/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV MC SHEET 29 IPP REV:A 16.09.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		6/2/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632 - 5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S279836



Part: 647.7341

Job No: 210147

Serial No/Batch: S279836

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/27/20

DAS
28
9-89

Fylol

Plex 5/27/20 10:43 AM Dart.lajeunesse.marie

https://www.plexonline.com/c2e31495-1ff7-4522-bf58-b51cb7cdd1f1/Plexus_Control/Report_Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=True... 2/3

5/27/2020

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

QC 21 - SA - 70

QC 21 - SA - 9

MAY 28 2020

DAS

70

9-89

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 647.7341

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7341

140 - QC21- Final Inspection - Work Order Release

Fglol

016022

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.2999	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5233930
647.1601	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5278818
647.1602	Doubler Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5248424
647.1610	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5112992
647.1914	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101859
647.3201	Grounding Cable Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5276443
90965A160	Washer 601.2375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5073066
AN4CH6A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5134680
MS21042L08	Use MS21042L08	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5250462
MS21042L3	Nut use MS21042L3 per QSI 017	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5260063
MS27039-08-07	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5044221
MS27039-1-07	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5193498
MS27039-1-14	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5235464
NAS1149F0332P	Washer (AN960-10L)	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5247891
NAS1149FN832P	Washer (AN960-8)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5248080

NAS1149C0432R

2x

5225626

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	601.2999	3	67	0
	647.1601	1	11	0
	647.1602	1	19	0
	647.1610	1	22	0
	647.1914	1	26	0
	647.3201	1	16	0
	90965A160	3	68	0
	AN4CH6A	1	46	0
	MS21042-08	1	0	0
	MS21042-3	3	339	0
	MS27039-08-07	1	233	0
	MS27039-1-07	3	78	0
	MS27039-1-14	4	167	0
	NAS1149F0332P	10	2,096	0
	NAS1149FN832P	2	1,214	0

Part Specifications

Specifications could not be found.

Plex 5/27/20 10:43 AM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS	
Rework ☐		Cross tube ☐		Eng. (Non-AW) ☐	
Scrap ☐		Small Fab ☐		Prod. Eng. Coord. ☐	
Use-as-is ☐		Finishing ☐		Rec/Store/Packaging ☐	
Skid-tube Machining ☐		Large Fab ☐		Engineering ☐	
Water Jet ☐				Supplier ☐	
Quality ☐				Quality ☐	
Date: _____		Sequence #: _____		QTY Affected: _____	
MRB (QS1042)					
Description Work Order Deviation		Disposition			
Completed By		Lead hand / Supervisor		QC / QA Coordinator	
Root Cause		FAULT CATEGORY			
Operator ☐		Pressure/Forced ☐		Positioned Wrong ☐	
Manufacturing Process ☐		Bending ☐		Outside Tolerance ☐	
Equip/Tooling ☐		Crushing ☐		Drawing ☐	
Handling/Preservation ☐		Cracks ☐		Finish ☐	
Material ☐		Crimp/Kink/Ripple/Wave/Twist ☐		Part Lost/Missing ☐	
Product Improvement ☐		Marks/Chatter ☐		Misread ☐	
Process Improvement ☐		Mislabeled ☐			
Human Factors ☐		Other/Details: _____			